

SPECIAL QUALITY DOUBLE DIODE

Special quality miniature double diode with separate cathodes and internal screening between sections for use in equipment where mechanical vibration and shocks are unavoidable and where statistically controlled major electrical characteristics are required.

M8079

This data should be read in conjunction with GENERAL NOTES – SPECIAL QUALITY VALVES which precede this section of the handbook, and the index numbers are used to indicate where reference should be made to a specific note.

HEATER

Suitable for series or parallel operation, a.c. or d.c.

V_h^1	6.3	V
I_h	300	mA

CAPACITANCES² (measured with an external shield)

$C_{a'-k'}+h+s+s$	3.2	pF
$C_{a''-k''+h+s+s}$	3.2	pF
$C_{k'-a'+h+s+s}$	3.9	pF
$C_{k''-a''+h+s+s}$	3.9	pF
$C_{a'-a''}$	<26	mpF

LIMITING VALUES⁴ (absolute ratings) each section

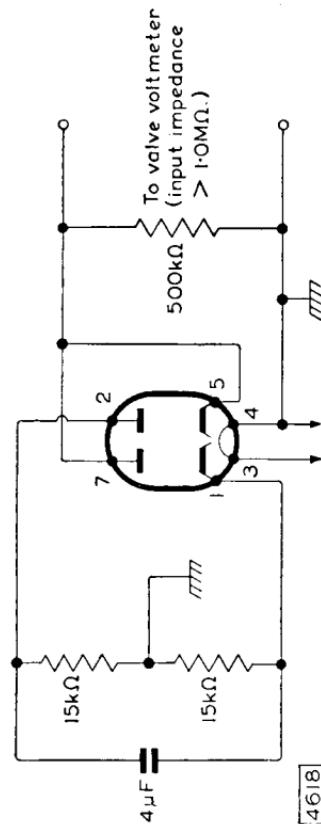
P.I.V. max.	460	V
I_a max.	10	mA
$I_{a(pk)}$ max.	60	mA
V_{h-k} max.	360	V
$V_{in(r.m.s.)}$ max.	165	V
R_{lim} min. (per anode)	600	Ω
Maximum acceleration (continuous operation)	2.5	g
Maximum shock (short duration)	500	g
T_{bulb} max.	165	$^{\circ}C$

TEST CONDITIONS (unless otherwise specified)

TESTS	V_h (V) 6.3	V_a (r.m.s.) (V) 165	R_{load} (k Ω) 11	C (μ F) 8.0	A.Q.L. ⁵ (%)	Individuals ⁶ Bogey ⁹	Min.	Max.	Lot average ⁷ Min.	Max.	Lot standard deviation ⁸ Max.	mA
GROUP A												
Insulation												
a-rest, screen-rest measured at -300V					0.25	—	100	—	—	—	—	mA
GROUP B												
Heater current	0.65	—	275	325	—	—	—	—	—	—	—	mA
Heater to cathode leakage current	0.65	—	—	—	—	—	—	—	—	—	—	μA
$V_{h-k} = 100V$ (cathode negative)	—	—	—	—	—	—	5.0	—	—	—	—	μA
$V_{h-k} = 100V$ (cathode positive)	—	—	—	—	—	—	5.0	—	—	—	—	mA
Output current	0.65	18	16	—	—	—	—	—	—	—	—	mA
Emission $V_a = 10V$	0.65	—	40	—	—	—	—	—	—	—	—	mA
Group quality level ¹⁰	1.0	—	—	—	—	—	—	—	—	—	—	—

GROUP C

Anode current. $V_a = 0V$, $R_a = 40k\Omega$
 Anode current difference between sections
 $V_a = 0V$, $R_a = 40k\Omega$
 Change in emission $V_h = 5.7V$, $V_a = 7.0V$
 Hum $V_h = 7.0V$ Tested in circuit shown below
 Group quality level¹⁰



4618

GROUP D

Glass strain test^{11A}. No applied voltages
 Base strain test¹². No applied voltages
 Capacitances (shielded). No applied voltages

 $C_{a'-a}^*$
 $C_{a'-k'+h+s+8}$
 $C_{a'-k'+h+s+8}$
 $C_{k'-a'+h+s+8}$
 $C_{k'-a'+h+s+8}$

M8079

SPECIAL QUALITY DOUBLE DIODE

TESTS

GROUP E

Fatigue¹⁴

$V_h = 6.9V$, 1 minute on 3 minutes off. No other voltages applied, 5g min. peak acceleration, $f = 170c/s$ for 33 hours in each of 3 mutually perpendicular planes

Post fatigue tests

Heater to cathode leakage current.

$V_{h-k} = \pm 100V$

Output current

Microphonic noise measured at the cathode with both sections in parallel. 50c/s, 2.0g min. peak acceleration, $R_k = 4.7k\Omega$, $I_a = 20mA$

Shock¹⁵

No applied voltages, 500g

Post shock tests

Heater to cathode leakage current.

$V_{h-k} = \pm 100V$

Output current

Microphonic noise (conditions as above)

TESTS	A.Q.L. ⁵ (%)	Individuals ⁶	Lot average ⁷	Lot standard deviation ⁸ Max.
Fatigue ¹⁴	Bogey ⁹	Min.	Max.	Min. Max.

GROUP F***Intermittent life test***

The valve is connected in a full-wave rectifier circuit with a load resistor of $111\text{k}\Omega$ and a reservoir capacitor of $8\mu\text{F}$. The supply impedance is adjusted so that the peak anode current is not less than 60mA for a nominal valve, the total output current being approximately 18mA .

The cathode to heater voltage is provided by the output voltage in series with 117Vr.m.s.

Intermittent life test end points**Sub-group (a)**

	A.Q.L. ⁵ (%)	Min.	Max.
Inoperatives ¹⁶
Heater current
Heater to cathode leakage current. $V_{h-k} = \pm 100\text{V}$
Emission $V_a = 10\text{V}$
Sub-group (b)			
Change in emission $V_h = 5.7\text{V}$, $V_a = 7.0\text{V}$
Anode current $V_a = 0\text{V}$, $R_a = 40\text{k}\Omega$
Insulation as in group A
Group quality level ¹⁰

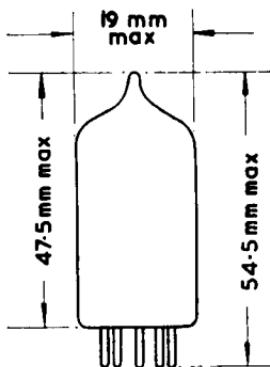
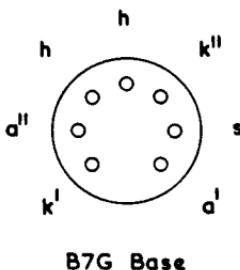
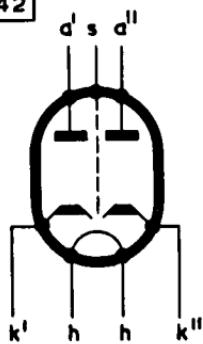
GROUP G

Valves are held for 28 days and retested for
Inoperatives¹⁴

M8079

SPECIAL QUALITY DOUBLE DIODE

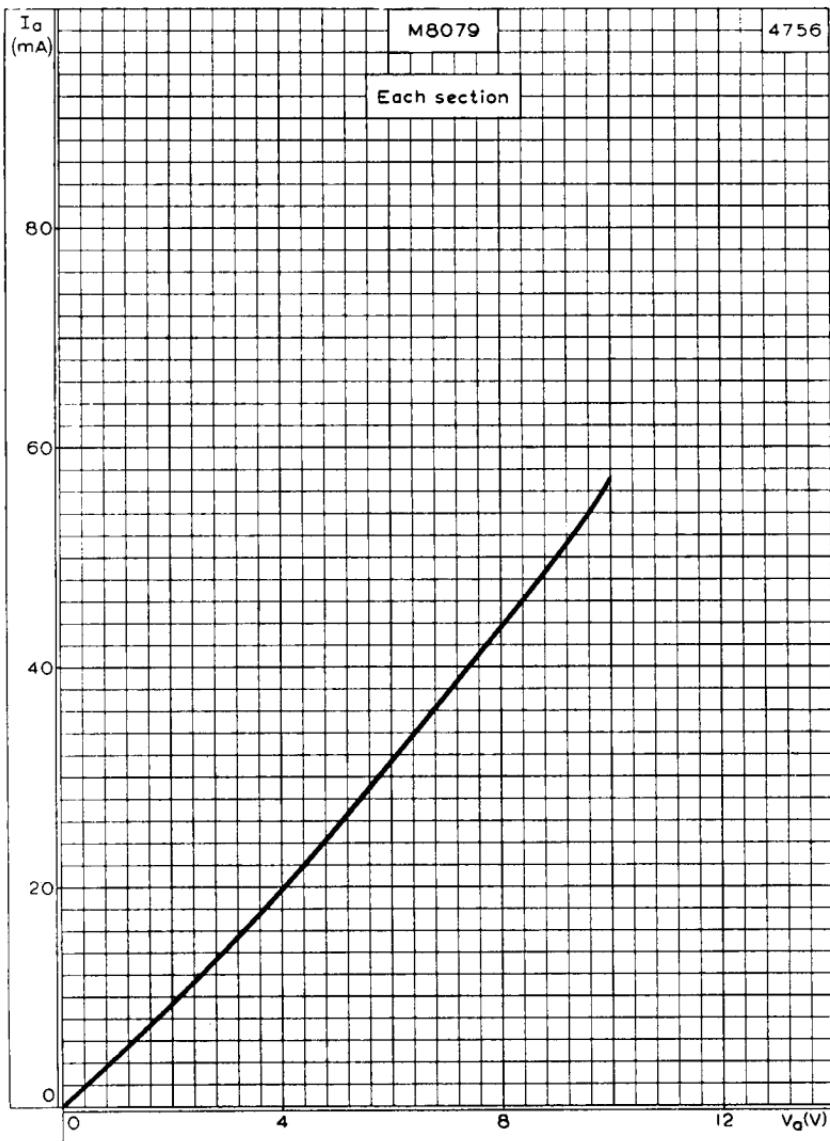
4942



The bulb and base dimensions of this valve are in accordance with BS448,
Section B7G

SPECIAL QUALITY DOUBLE DIODE

M8079



ANODE CURRENT PLOTTED AGAINST ANODE VOLTAGE